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	TAD1343VE	21340727

General

In-line four stroke diesel engine with direct injection. Rotation direction, anti-clockwise viewed towards flywheel

Number of cylinders			6
Displacement, total		liters in ³	12.78 780
Firing order			1-5-3-6-2-4
Bore		mm in	131 5.16
Stroke		mm in	158 6.22
Compression ratio			18.1:1
Wet weight	Engine only	kg lb	
	Power pac	kg lb	

Performance			rpm	1500	1800	2000	2100
IFN Power	332 kW	without fan	kW	332	332	332	332
			hp	452	452	452	452
		with fan	kW	326	322	318	316
		890 mm	hp	443	438	432	430
ICFN Power	332 kW	without fan	kW	332	332		
			hp	452	452		
		with fan	kW	326	322		
		890 mm	hp	443	438		
Torque at:		IFN Power 332 kW	Nm	2114	1761	1585	1510
			lbf ft	1559	1299	1169	1113
		ICFN Power 332 kW	Nm	2114	1761		
			lbf ft	1559	1299		
Max torque at engine speed		1260 rpm	Nm lbf ft	2143 1580			
Mean piston speed			m/s	7.9	9.5	10.5	11.1
			ft/sec	25.9	31.1	34.6	36.3

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Performance		rpm	1500	1800	2000	2100
Effective mean pressure at:	IFN Power 332 kW	MPa	2.08	1.73	1.56	1.48
		psi	301	251	226	215
	ICFN Power 332 kW	MPa	2.08	1.73		
		psi	301	251		
Max combustion pressure at:	IFN Power 332 kW	MPa	16.8	15.9	14.9	14.6
		psi	2436	2306	2161	2117
	ICFN Power 332 kW	MPa	16.8	15.9		
		psi	2436	2306		
Total mass moment of inertia, J (mR ²)		kgm ²	3.43			
		lbft ²	81.4			
Friction Power		kW	30	43	54	60
		hp	41	58	73	82
Derating see Technical Diagrams						

Cold start performance

*Cold start ambient temperature limit and time from start to no load speed	without starting aid	°C / sec.	20	3s
		°F / sec.	68	
	with manifold heater 4 kW	°C / sec.	-5	4s
		°F / sec.	23	
	with manifold heater 4 kW and block heater	°C / sec.	-15	4.5s
		°F / sec.	5	
*Specify oil and fuel quality	Mk1 fuel, VDS2 oil. 15w40 above -15°C, 10w30 below -15°C			
Usage of manifold heater:	Time preheating, minutes	Time post heating, minutes		
Block heater type	Make	Power kW	Engaged hours	Cooling water temp engine block
	Volvo	2	12	10°C 50°F

* See also general section in the Sales Support Tool

Lubrication system

Lubricating oil consumption at max rpm at:	IFN Power 332 kW	liter/h	0.02
		US gal/h	0.005
	ICFN Power 332 kW	liter/h	0.02
		US gal/h	0.005
Oil system capacity including filters		liter	36
		US gal	9.51
Oil sump capacity:	Max	liter	30
		US gal	7.93
	Min	liter	19
		US gal	5.02
Oil change intervals/specifications	VDS 3	h	600
	VDS 2	h	400
		h	
Engine angularity limits:	front up	°	11
	front down	°	11
	side tilt	°	11
Oil pressure at rated speed		kPa	300 - 650
		psi	44 - 94
Oil pressure shut down switch setting		kPa	130
		psi	19

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Lubrication system

Lubrication oil temperature in sump:	max	°C	130
		°F	266
Oil filter micron size		μ	40

Fuel system

		rpm	1500	1800	2000	2100
IFN Power 332 kW Specific fuel consumption at:	25%	g/kWh	218	246	266	279
		lb/hph	0.353	0.399	0.431	0.452
	50%	g/kWh	199	210	221	229
		lb/hph	0.323	0.340	0.358	0.371
ICFN Power 332 kW Specific fuel consumption at:	75%	g/kWh	193	202	211	217
		lb/hph	0.313	0.327	0.342	0.352
	100%	g/kWh	192	200	208	214
		lb/hph	0.311	0.324	0.337	0.347
Fuel to conform to			ASTM-D975-No1 and 2D JIS KK 2204, EN 590			

Fuel system

System supply flow at max. speed	liter/h	100
	US gal/h	26.4
Fuel supply line max. restriction (Measured at fuel inlet connection)	kPa	10
	psi	1.5
Fuel supply line max. pressure, engine stopped	kPa	0
	psi	
System return flow at max. speed	liter/h	18.0
	US gal/h	4.8
Fuel return line max. restriction (Measured at fuel return connection)	kPa	20
	psi	2.9
Max. allowable inlet fuel temp (Measured at fuel inlet connection)	°C	60
	°F	140
Prefilter / Water separator micron size	μ	10
Fuel filter micron size	μ	5
Governor type/make, standard	Volvo / EMS 2.2	
Injection pump type/make	Delphi E3	

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Intake and exhaust system		Inlet air temp	rpm	1500	1800	2000	2100
Air consumption at: (+25°C and 100kPa)	IFN Power 332 kW	25°C 77°F	m ³ /min cfm	26 915	28 975	28 989	28 996
	ICFN Power 332 kW	25°C 77°F	m ³ /min cfm	26 915	28 975		
Max allowable air intake restriction including piping			kPa psi	3 0.4			
Heat rejection to exhaust at:	IFN Power 332 kW		kW BTU/min	217 12341	238 13535	259 14729	271 15411
	ICFN Power 332 kW		kW BTU/min	217 12341	238 13535		
Exhaust gas temperature after turbine at:	IFN Power 332 kW		°C °F	407 765	417 783	444 831	460 860
	ICFN Power 332 kW		°C °F	407 765	417 783		
Max allowable back pressure in exhaust line			kPa psi	11 1.6	13 1.9	14 2.1	15 2.2
Exhaust gas flow at: (temp and pressure after turbine at the corresponding power setting)	IFN Power 332 kW		m ³ /min cfm	56 1988	60 2108	63 2207	64 2260
	ICFN Power 332 kW		m ³ /min cfm	56 1988	60 2108		
Exhaust gas smoke	IFN Power 332 kW		*Bosch Units	0.1	0.2	0.3	0.4
	ICFN Power 332 kW			0.1	0.2		
Heat rejection radiation from engine at:	IFN Power 332 kW		kW BTU/min	17 944	17 950	16.7 950	16.6 944
	ICFN Power 332 kW		kW BTU/min	17 944	17 950		
Heat rejection to coolant at:	IFN Power 332 kW		kW BTU/min	124 7052	133 7564	145 8246	153 8701
	ICFN Power 332 kW		kW BTU/min	124 7052	133 7564		
Coolant			Volvo Penta coolant "ready mix" or Volvo Penta coolant mixed with clean fresh water 40 / 60				
Radiator cooling system type			Closed circuit				
Standard radiator core area			m ² foot ²	0.8 8.61			
Fan diameter	890 mm			mm	890		
				in	35.04		

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Cooling system		rpm	1500	1800	2000	2100
Fan power consumption	890 mm	kW	6.0	10.0	14.0	16.0
		hp	8	14	19	22
Fan drive ratio	fan Ø890		0,84 : 1			
Coolant capacity:	engine	liter	20			
		US gal	5.3			
	std. 0,8m ² radiator with hoses	liter	24			
		US gal	6.3			
Coolant pump		drive/ratio	Belt / 1.43:1			
Coolant flow with standard system		l/s				
		US gal/s				
Minimum coolant flow		l/s	5.1	6.2	6.9	7.2
		US gal/s	1.3	1.6	1.8	1.9
Maximum outer circuit restriction incl. piping		kPa	55.0			
		psi	8.0			
Thermostat:	start to open	°C	82			
		°F	180			
	fully open	°C	92			
		°F	198			
Maximum static pressure head (expansion tank height + pressure cap setting)		kPa	100			
		psi	14.5			
Minimum static pressure head (expansion tank height + pressure cap setting)		kPa	70			
		psi	10.2			
Standard pressure cap setting		kPa	70			
		psi	10.2			
Maximum top tank temperature		°C	107			
		°F	225			
Draw down capacity. The difference between min coolant level in the expansion tank and the lowest level where the engine's coolant system still are functioning	with std. 0,8 m ² radiator	liter	1.8			
		US gal	0.5			
		liter				
		US gal				

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Charge air cooler system		rpm	1500	1800	2000	2100
Heat rejection to charge air cooler	IFN Power 332 kW	kW	72	74	72	71
		BTU/min	4095	4208	4095	4038
	ICFN Power 332 kW	kW	72	74		
		BTU/min	4095	4208		
Charge air mass flow	IFN Power 332 kW	kg/s	0.5	0.54	0.54	0.55
	ICFN Power 332 kW	kg/s	0.5	0.54		
Charge air inlet temp. (Charge air temp after turbo compressor)	IFN Power 332 kW	°C	186	182	176	174
		°F	367	360	349	345
	ICFN Power 332 kW	°C	186	182		
		°F	367	360		
Charge air outlet temp. (Charge air temp after charge air cooler)	IFN Power 332 kW	°C	44	45	45	45
		°F	111	113	113	113
	ICFN Power 332 kW	°C	44	45		
		°F	111	113		
Maximum pressure drop over charge air cooler incl. piping		kPa	8			
		psi	1.16			
Charge air pressure (After charge air cooler)		kPa	233			
		psi	33.79			
Standard charge air cooler core area		m ²	0.8			
		foot ²	8.61			

Cooling performance: 0.8 m² radiator and 890 mm fan

Cooling air flow and maximum additional external restriction at different radiator air temperatures based on 103°C TTT and 40% coolant. Valid at 1 atm.

Engine speed	Engine power	Air on temp		IFN Power 332 kW			
				Air flow		External restriction	
				°C	°F	m ³ /s	ft ³ /s
2100 (0,84)	332	58	136	6.5	229.5	518	0.075
	452	61	142	7.3	257.8	270	0.039
		64	147	7.9	279.0	0	
1800 (0,84)	332	55	131	5.6	197.8	322	0.047
	452	58	136	6.1	215.4	216	0.031
		61	142	6.7	236.6	0	

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Cooling air flow and maximum additional external restriction at different radiator air temperatures based on 103°C TTT and 40% coolant. Valid at 1 atm.

Engine speed rpm	Engine power kW hp	Air on temp °C °F		ICFN Power 332 kW			
				Air flow		External restriction	
				m ³ /s	ft ³ /s	Pa	psi
1800 (0,84)	332	55	131	5.6	197.8	322	0.047
	452	58	136	6.1	215.4	216	0.031
		61	142	6.7		0	

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Engine management system

Functionality	Alternatives	Default setting
Governor mode	Isochronous / Droop	
Governor droop	0-8 %	
Governor response	Adjustable PID-constants (VODIA)	Standard
Idle speed	600-1200	
Stop function	Energized to Run / Stop	
Preheating function	On / Off	
Lamp test	On / Off	

Engine sensors and switch settings		Alarm level		Engine protection		
Parameter	Unit	Setting range	Default setting	Level	Action. Default/Alternative	
Oil temp	°C	120 - 130	125	Setting +5	Shut down. ON/OFF*	
Oil pressure	Low idle	kPa	-	150	-20	Shut down. ON/OFF*
	Rated speed	kPa	-	250	-20	Shut down. ON/OFF*
Oil level		-	Min level	-	-	
Piston cooling pressure >1000 rpm	kPa	-	150	150	Shut down. ON/OFF*	
Coolant temp	°C	95 - 102	102	Setting +5	Shut down. ON/OFF*	
Coolant level		See cooling system	On	Low level	Shut down. ON/OFF*	
Fuel feed pressure	Low idle	kPa	-	100	-	-
	>1300 rpm		-	300	-	-
Water in fuel		-	High level	-	-	
Crank case pressure	kPa	-	-	Rapid pres inc	Shut down. ON/OFF*	
Air filter pressure drop	kPa	-	5	-	-	
Altitude, above sea	m	-	-	-	Automatic derating, see section derating	
Charge air temp	°C	-	80	85	Shut down. ON/OFF*	
Charge air pressure**	kPa	-	310	+10	Shut down. ON/OFF*	
Engine speed	rpm	100 - 120% of rated speed	120% of rated speed	Alarm level		

* Off means no shut down, alarm only

** Pabs, 2100 rpm at sea level.

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Electrical system

Voltage and type		24V / insulated from earth	
Alternator:	make	Bosch	
	output	A	80
	tacho output	Hz/alternator rev.	6
	drive ratio	5,3:1	
Starter motor:	make	Melco	
	type	105P70	
	output	kW	7
		hp	9.5
Number of teeth on:	flywheel	153	
	starter motor	12	
Max wiring resistance main circuit		mΩ	2
Cranking current at +20°C		A	180
Crank engine speed at 20°C		rpm	155
Starter motor battery capacity	max	Ah/A	2x225
	min at +5°C	Ah/A	-
Inlet manifold heater (at 20 V)		kW	4
Power relay for the manifold heater		A	1

Power take off

Timing gear at compressor PTO max:	Nm	160
	lbf ft	118
Speed ratio direction of rotation viewed from flywheel side	0,91:1/clockwise	
Timing gear at servo pump PTO max:	Nm	100
	lbf ft	74
Speed ratio direction of rotation viewed from flywheel side	1,58:1/clockwise	
Max allowed bending moment in flywheel housing	Nm	15000
	lbf ft	11063
Max. rear main bearing load	N	4000
	lbf	899.2